



astal Group give Authority to

## 1 - The Offical Document

To apply for a Compliance Application Form please contact us on:

01726 871025

or email:

PartQ@coastal-group.com

## 2 - Glass stickers for completed doors

Available on request with valid certificate



## 3 - Validation logo

To host on your website and marketing material.



www.coastal-group.com/PartQ · PartQ@coastal-group.com

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Helping Customers meet Part Q

## PART COMPLIANCE Guide Manual

**Product Type:** 

Tritus Flush Casement Timber Window - **Side Hung.** 

**TEST NUMBER: 16852** 

#### 7 Parts of PAS24

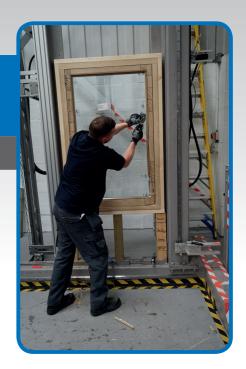
required to meet part Q

- 1. Manual Check Test
- 2. Manipulation Test
- 3. Mechanical Loading Test
- 4. Manual Cutting Test
- 5. Soft Body Impact Test
- 6. Hard Body Impact Test
- 7. Security Hardware & Cylinder Test

Details of the PAS24 test can be seen at www.coastal-group.com/PartQ

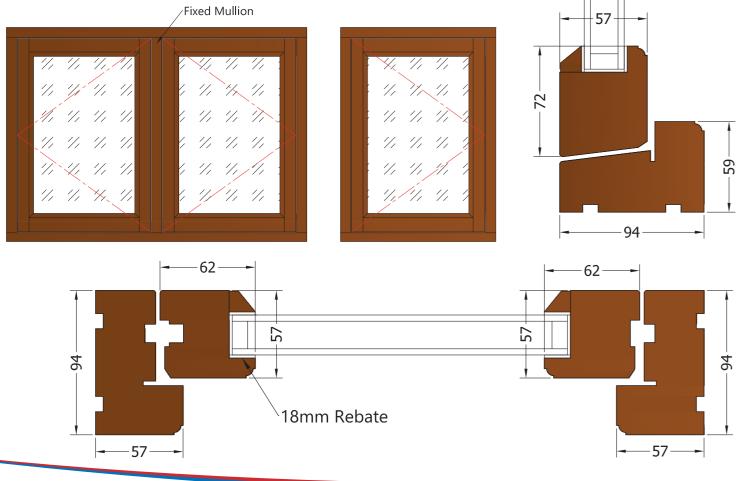
Coastal have invested in an official PAS24 test. The test certificate can be cascaded down if the door design and component specification is as per this compliance guide.







- Various moulding details can be used.
- Sections available in PDF or DWG format.
- Timber must be denser than 510 KG M<sub>3</sub>.
- Fos single windows the Maximum outer frame size is 900mm wide x 1400mm high. For multiple sash windows using a fixed mullion, each sash should not exceed 819mm wide x 1322mm high.
- CF1618 tape has to be used on sash rebate and glazing beads, beads also need to be pinned into place.
- Slave / Flying mullion CANNOT be used.



# SECTION TESTED

PartQ@coastal-group.com

www.coastal-group.com/PartQ

## What Components do I need to use?

Please Note	: Smallest Sash H	HARDWARE		
CODE	BACKSET	FACEPLATE WIDTH	LCS60's	Req DESCRIPTION
FE0440-SV	28mm	16mm	5	440mm Ear Type Espag Bolt
FE0520-SV	28mm	16mm	7	520mm Ear Type Espag Bolt
FE0600-SV	28mm	16mm	7	600mm Ear Type Espag Bolt
FE0720-SV	28mm	16mm	9	720mm Ear Type Espag Bolt
FE0820-SV	28mm	16mm	9	820mm Ear Type Espag Bolt
FE0920-SV	28mm	16mm	9	920mm Ear Type Espag Bolt
FE1020-SV	28mm	16mm	11	1020mm Ear Type Espag Bolt
FE1120-SV	28mm	16mm	11	1120mm Ear Type Espag Bolt
CODE				DESCRIPTION
FC4050-SV				Shootbolt Extension Sets
CODE				DESCRIPTION
LCS60				Flat Stabilising Plate
CODE				DESCRIPTION
FCK100				Flat Side Hung Night Vent Keep
FCK300				Side Hung Night Vent Lip Return
FCK350				Side Hung Night Vent No Lip Return
FCK800-SV				Top Shootbolt Keep
FCK900-SV				Bottom Shootbolt Keep
FCK850-SV				Top Shootbolt Night Vent Keep
FCK950-SV				Bottom Shootbolt Night Vent Keep

		BOTTTIINGL
CODE	HANDING	DESCRIPTION
FH70	Left & Right Hand	Lift off Butt Hinge

PHITT HINGE

# CODELENGTHDESCRIPTIONFC6050250mmFriction Restrictor

		SEALS & TAPES
CODE	Rebate Depth	DESCRIPTION
CF1618		CoFirm PE Glazing Tape
SPV124-18	18mm	Tempo Rebate Compression Seal

CODE SIZ		FIXINGS	
	SIZE	DESCRIPTION	
FX-RHF440	4x40mm	Hardware Fixing Screws	

#### Other information

**Glass** - 4/18/4 - Toughened Double Glazed with at least one pane of laminated glass meeting the requirements of BS EN 356:2000, Class P1A, and be glazed in accordance with BS 6262. **Timber** - Accoya (510 kg M³ +/- 80) - 432 kg M³ worst case senario used.